



Safety Data Sheet

prepared to UN GHS Revision 3

1. Identification of the Substance/Mixture and the Company/Undertaking

- 1.1 Product Identifier** 107-LXPHD-B **Revision Date:** 05/23/2018
Product Name: Flowcoat LXP HD Hardener B **Supersedes Date:** 04/18/2018
- 1.2 Relevant identified uses of the substance or mixture and uses advised against** Component of multicomponent industrial coatings - Industrial use.
- 1.3 Details of the supplier of the safety data sheet**
- Manufacturer:** Flowcrete North America, Inc.
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- 1.4 Emergency telephone number:** CHEMTREC 1-800-424-9300 (Inside US)
CHEMTREC +1 703 5273887 (Outside US)

2. Hazard Identification

2.1 Classification of the substance or mixture

Acute Toxicity, Inhalation, category 2
Carcinogenicity, category 2
Eye Irritation, category 2
Respiratory Sensitizer, category 1
STOT, repeated exposure, category 2
STOT, single exposure, category 3, RTI
Skin Irritation, category 2
Skin Sensitizer, category 1

2.2 Label elements

Symbol(s) of Product



Signal Word

Danger

Named Chemicals on Label

4,4'-methylenediphenyl diisocyanate, Diphenylmethane-2,4'-diisocyanate, isocyanic acid, polymethylenepolyphenylene ester

HAZARD STATEMENTS

Skin Irritation, category 2	H315	Causes skin irritation.
Skin Sensitizer, category 1	H317	May cause an allergic skin reaction.
Eye Irritation, category 2	H319	Causes serious eye irritation.
Acute Toxicity, Inhalation, category 2	H330-2	Fatal if inhaled.
Respiratory Sensitizer, category 1	H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
STOT, single exposure, category 3, RTI	H335	May cause respiratory irritation.
Carcinogenicity, category 2	H351	Suspected of causing cancer.
STOT, repeated exposure, category 2	H373	May cause damage to organs through prolonged or repeated exposure.

PRECAUTION PHRASES

P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P284	Wear respiratory protection.
P285	In case of inadequate ventilation wear respiratory protection.
P301+310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P302+352	IF ON SKIN: Wash with plenty of soap and water.
P304+340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305+351+338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do so. Continue rinsing.
P308+313	IF exposed or concerned: Get medical advice/attention.
P314	Get medical advice/attention if you feel unwell.
P333+313	If skin irritation or rash occurs: Get medical advice/attention.
P341	If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.
P342+311	If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.
P403+233	Store in a well-ventilated place. Keep container tightly closed.

2.3 Other hazards

No Information

Results of PBT and vPvB assessment:

The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.

3. Composition/Information On Ingredients

3.2 Mixtures

Hazardous Ingredients

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>%</u>
101-68-8	4,4'-methylenediphenyl diisocyanate	25-50
9016-87-9	isocyanic acid, polymethylenepolyphenylene ester	25-50
5873-54-1	Diphenylmethane-2,4'-diisocyanate	10-25

<u>CAS-No.</u>	<u>GHS Symbols</u>	<u>GHS Hazard Statements</u>	<u>M-Factors</u>
101-68-8	GHS06-GHS08	H315-317-319-330-334-335-351-373	0
9016-87-9	GHS06-GHS08	H315-317-319-330-334-335-351-373	0
5873-54-1	GHS07-GHS08	H315-317-319-332-334-335-351-373	0

Additional Information: The text for GHS Hazard Statements shown above (if any) is given in Section 16.

4. First-aid Measures

4.1 Description of First Aid Measures

GENERAL NOTES: When symptoms persist or in all cases of doubt seek medical advice.

AFTER INHALATION: Move to fresh air. Consult a physician after significant exposure.

AFTER SKIN CONTACT: Use a mild soap if available. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes.

AFTER EYE CONTACT: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses.

AFTER INGESTION: Do NOT induce vomiting. Never give anything by mouth to an unconscious person.

Self protection of the first aider:

No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Harmful by inhalation, in contact with skin and if swallowed. Irritating to eyes and respiratory system.

4.3 Indication of any immediate medical attention and special treatment needed

No information available on clinical testing and medical monitoring. Specific toxicological information on substances, if available, can be found in section 11.

5. Fire-fighting Measures

5.1 Extinguishing Media:

Carbon Dioxide, Dry Chemical, Foam

FOR SAFETY REASONS NOT TO BE USED: Alcohol, Alcohol based solutions, any other media not listed above.

5.2 Special hazards arising from the substance or mixture

Heating or fire can release toxic gas.

5.3 Advice for firefighters

In the event of fire, wear self-contained breathing apparatus. ABC powder. Hazardous decomposition products formed under fire conditions. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Danger! - water reactive substance. Reacts with water to release toxic gas. May be harmful or fatal if inhaled.

6. Accidental Release Measures

6.1 Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation. Use personal protective equipment.

6.2 Environmental precautions

Do not allow material to contaminate ground water system. Prevent product from entering drains. Keep the container open.

6.3 Methods and material for containment and cleaning up

Prevent further leakage or spillage if safe to do so. Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13).

6.4 Reference to other sections

Please refer to disposal requirements or country specific disposal requirements for this material. See Section 13 for further information.

7. Handling and Storage**7.1 Precautions for safe handling**

INSTRUCTIONS FOR SAFE HANDLING: Use only in area provided with appropriate exhaust ventilation. Wear personal protective equipment. Do not breathe vapours or spray mist. Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this preparation is being used.

PROTECTION AND HYGIENE MEASURES: Wash hands before breaks and at the end of workday. When using, do not eat, drink or smoke.

7.2 Conditions for safe storage, including any incompatibilities

CONDITIONS TO AVOID: Keep from any possible contact with water.

STORAGE CONDITIONS: Store in original container. Keep container tightly closed in a dry and well-ventilated place. Keep locked up or in an area accessible only to qualified or authorised persons.

7.3 Specific end use(s)

No specific advice for end use available.

8. Exposure Controls/Personal Protection**8.1 Control parameters****Ingredients with Occupational Exposure Limits (US)**

<u>Name</u>	<u>CAS-No.</u>	<u>OSHAPEL</u>	<u>ACGIH TLV</u>
4,4'-methylenediphenyl diisocyanate	101-68-8	0.02 PPM-CEILIN	0.005 PPM
isocyanic acid, polymethylenepolyphenylene ester	9016-87-9		
Diphenylmethane-2,4'-diisocyanate	5873-54-1		

FURTHER INFORMATION: Refer to the regulatory exposure limits for the workforce enforced in each country.

8.2 Exposure controls**Personal Protection**

RESPIRATORY PROTECTION: When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. Respirator with a vapor filter.

EYE PROTECTION: Ensure that eyewash stations and safety showers are close to the workstation location. Tightly fitting safety goggles.

HAND PROTECTION: Impervious gloves. Nitrile rubber. Long sleeved clothing. Remove and wash contaminated clothing before re-use.

OTHER PROTECTIVE EQUIPMENT: No Information

ENGINEERING CONTROLS: Avoid contact with skin, eyes and clothing. Ensure adequate ventilation, especially in confined areas.

9. Physical and Chemical Properties**9.1 Information on basic physical and chemical properties**

Appearance: Brown liquid

Physical State	Liquid
Odor	Earthy, Musty
Odor threshold	Not determined
pH	Not determined
Melting point / freezing point (°C)	Not determined
Boiling point/range (°C)	550 F - N.D.
Flash Point, (°F / °C)	>350 F
Evaporation rate	Not determined
Flammability (solid, gas)	Not determined
Upper/lower flammability or explosive limits	999 - 0
Vapour Pressure	<0.0001 mbar @ 70oF
Vapour density	8.5
Relative density	1.24 @ 70 F
Solubility in / Miscibility with water	Insoluble, reacts to produce carbon dioxide and polyurea solid
Partition coefficient: n-octanol/water	Not determined
Auto-ignition temperature (°C)	>1110 F
Decomposition temperature (°C)	> 550 F
Viscosity	45-95 mPas at 80oF
Explosive properties	Not determined
Oxidising properties	Not determined
9.2 Other information	
VOC Content g/l:	10
Density (lbs./gal)	10.21

10. Stability and Reactivity

10.1 Reactivity

No reactivity hazards known under normal storage and use conditions.

10.2 Chemical stability

Container can be pressurized by carbon dioxide due to reaction with humid air and/or water. Stable under normal conditions.

10.3 Possibility of hazardous reactions

Hazardous polymerisation does not occur.

10.4 Conditions to avoid

Keep from any possible contact with water.

10.5 Incompatible materials

Reacts violently in contact with acids, amines, driers, polymerisation accelerators and easily oxidized materials. Contact with water or moist air liberates irritating gas.

10.6 Hazardous decomposition products

Carbon dioxide (CO₂), carbon monoxide (CO), oxides of nitrogen (NO_x), dense black smoke.

11. Toxicological Information

11.1 Information on toxicological effects

Acute Toxicity:

Oral LD50: >5000 mg/kg, oral (rat)
Inhalation LC50: 490 mg/m³ (aerosol), 4 hrs.

Irritation: Over exposure, especially when spraying without the necessary precautions, entails the risk of concentration dependent irritating effects on eyes, nose, throat, and respiratory tract. Prolonged contact with the skin may cause tanning and irritant effects.

Corrosivity: No information available.

Sensitization: Repeated and/or prolonged exposure especially at levels above the OEL, may cause an allergic reaction/respiratory or skin sensitization.

Repeated dose toxicity: No information available.

Carcinogenicity: The classification for diphenylmethane diisocyanate has changed to carcinogenic, category 3 when it is in the form of respirable aerosol, e.g. when sprayed.

Mutagenicity: No information available.

Toxicity for reproduction: No birth defects seen in animal (rat) studies. Fetotoxicity was observed at doses that were extremely toxic (including lethal) to the mother. Fetotoxicity was not observed at doses that were not maternally toxic.

If no information is available above under Acute Toxicity then the acute effects of this product have not been tested. Data on individual components are tabulated below:

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Oral LD50</u>	<u>Dermal LD50</u>	<u>Vapor LC50</u>
101-68-8	4,4'-methylenediphenyl diisocyanate	15000 mg/kg oral		43 ppm vapor 4 hrs
9016-87-9	isocyanic acid, polymethylenepolyphenylene ester	>10000 mg/kg	>9400 mg/kg	0.49 mg/l (4 h, Aerosol. rat)

Additional Information:

Persons allergic to isocyanates, and particularly those suffering from asthma or other respiratory conditions, should not work with isocyanates.

12. Ecological Information

12.1 Toxicity:

EC50 48hr (Daphnia): >1000 mg/l
IC50 72hr (Algae): No information
LC50 96hr (fish): No information

12.2 Persistence and degradability:

The polyurea produced on contact with water is insoluble, inert, and non-biodegradable. In air, the predominant degradation process is predicted to be a relatively rapid OH radical attack, by calculation and by analogy with related isocyanates.

12.3 Bioaccumulative potential:

Not expected to be bioaccumulative.

12.4 Mobility in soil:

Reacts with water to produce carbon dioxide and polyurea solid.

- 12.5 Results of PBT and vPvB assessment:** The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.
- 12.6 Other adverse effects:** It is unlikely that significant environmental exposure in the air or water will arise from normal application of this product.

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>EC50 48hr</u>	<u>IC50 72hr</u>	<u>LC50 96hr</u>
101-68-8	4,4'-methylenediphenyl diisocyanate	>1000 mg/l	No information	>1000 mg/l
9016-87-9	isocyanic acid, polymethylenepolyphenylene ester	No information	1640 mg/l	>1000 mg/l
5873-54-1	Diphenylmethane-2,4'-diisocyanate	No information	No information	

13. Disposal Considerations

- 13.1 WASTE TREATMENT METHODS:** If recycling is not practicable, dispose of in compliance with local regulations. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport Information

- 14.1 UN number** Not applicable
- 14.2 UN proper shipping name** Not regulated for transport according to DOT, IMDG and IATA regulations
- Technical name** Not applicable
- 14.3 Transport hazard class(es)** N/A
- Subsidiary shipping hazard** N/A
- 14.4 Packing group** Not applicable
- 14.5 Environmental hazards** Not applicable
- 14.6 Special precautions for user** Not applicable
- EmS-No.:** N/A
- 14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code** Not applicable

15. Regulatory Information

- 15.1 Safety, health and environmental regulations/legislation for the substance or mixture:**

U.S. Federal Regulations: As follows -

CERCLA - Sara Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Carcinogenicity, Acute Toxicity (any route of exposure), Skin Corrosion or Irritation, Respiratory or Skin Sensitization, Serious eye damage or eye irritation, Specific target organ toxicity (single or repeated exposure)

Sara Section 313:

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the U.S. Superfund Amendment and Reauthorization Act (SARA) of 1986 and 40 CFR part 372:

<u>Chemical Name</u>	<u>CAS-No.</u>
4,4'-methylenediphenyl diisocyanate	101-68-8

Toxic Substances Control Act:

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

No TSCA 12(b) components exist in this product.

U.S. Clean Air Act:

EPA Coating Category:	Floor Coatings
EPA VOC Content Limit (g/l):	400
Product VOC Content (g/l)	<10
Thinning Recommendations:	None
Application Recommendations:	For professional use only.

* As per the federal EPA definition for coating categories in 40 CFR 59.401.

** Grams of VOC per liter of coating product as applied (mixture of Part A and Part B) per ASTM D2369 Method E.

U.S. State Regulations: As follows -**New Jersey Right-to-Know:**

The following materials are non-hazardous, but are among the top five components in this product.

<u>Chemical Name</u>	<u>CAS-No.</u>
No Chemical Name Found	

Pennsylvania Right-To-Know

The following non-hazardous ingredients are present in the product at greater than 3%.

<u>Chemical Name</u>	<u>CAS-No.</u>
No Chemical Name Found	

California Proposition 65:

No Proposition 65 Chemicals exist in this product.

International Regulations: As follows -*** Canadian DSL:**

All chemical ingredients included on inventory or exempt.

15.2 Chemical Safety Assessment:

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

16. Other Information**Text for GHS Hazard Statements shown in Section 3 describing each ingredient:**

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H351	Suspected of causing cancer.
H373	May cause damage to organs through prolonged or repeated exposure.

Reasons for revision

Substance and/or Product Properties Changed in Section(s):
 02 - Hazard Identification
 Revision Statement(s) Changed

This is a new Safety Data Sheet (SDS).

List of References:

This Safety Data Sheet was compiled with data and information from the following sources:

The Ariel Regulatory Database provided by the 3E Corporation in Copenhagen, Denmark;
 European Union Commission Regulation No. 1907/2006 on REACH as amended within Commission Regulation (EU) 2015/830;
 European Union (EC) Regulation No. 1272/2008 on the classification, labelling and packaging of substances and mixtures (CLP Regulation) and subsequent technical progress adaptations (ATP);
 EU Council Decision 2000/532/EC and its Annex entitled "List of Wastes".

Acronym & Abbreviation Key:

CLP	Classification, Labeling & Packaging Regulation
EC	European Commission
EU	European Union
US	United States
CAS	Chemical Abstract Service
EINECS	European Inventory of Existing Chemical Substances
REACH	Registration, Evaluation, Authorization of Chemicals Regulation
GHS	Globally Harmonized System of Classification and Labeling of Chemicals
LTEL	Long term exposure limit
STEL	Short term exposure limit
OEL	Occupational exposure limit
ppm	Parts per million
mg/m3	Milligrams per cubic meter
TLV	Threshold Limit Value
ACGIH	American Conference of Governmental Industrial Hygienists
OSHA	Occupational Safety & Health Administration
PEL	Permissible Exposure Limits
VOC	Volatile organic compounds
g/l	Grams per liter
mg/kg	Milligrams per kilogram
N/A	Not applicable
LD50	Lethal dose at 50%
LC50	Lethal concentration at 50%
EC50	Half maximal effective concentration
IC50	Half maximal inhibitory concentration
PBT	Persistent bioaccumulative toxic chemical
vPvB	Very persistent and very bioaccumulative
EEC	European Economic Community
ADR	International Transport of Dangerous Goods by Road
RID	International Transport of Dangerous Goods by Rail
UN	United Nations
IMDG	International Maritime Dangerous Goods Code
IATA	International Air Transport Association
MARPOL	International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978
IBC	International Bulk Container
RTI	Respiratory Tract Irritation
NE	Narcotic Effects

For further information, please contact: Technical Services Department

The information on this sheet corresponds to our present knowledge. It is not a specification and it does not guarantee specific properties. The information is intended to provide general guidance as to health and safety based upon our knowledge of the handling, storage, and use of the product. It is not applicable to unusual or non-standard uses of the product or where instructions and recommendations are not followed.

