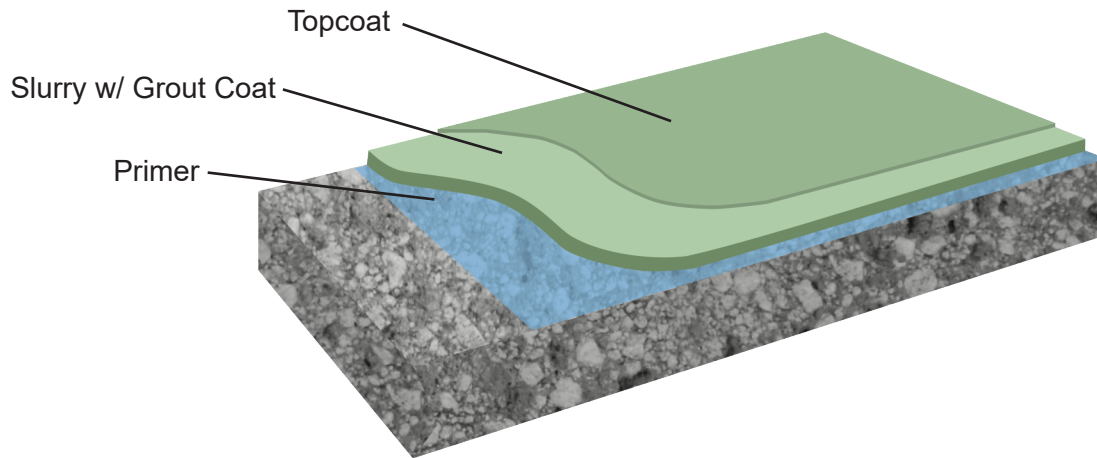


# KEY MMA HIGH-BUILD COATING

Technical Data Sheet



## DESCRIPTION

**KEY #9522 MMA HIGH-BUILD COATING SYSTEM** is a 30-50 mil thick, 100% reactive, low viscosity methyl methacrylate resin floor coating system. **KEY #9522 MMA HIGH-BUILD COATING SYSTEM** cures to a hard, scratch and wear resistant surface and is specifically designed for service in areas subjected to high traffic such as manufacturing areas, aisles, lobbies, vehicle service areas, and numerous other applications.

## KEY ADVANTAGES

- Low viscosity for good flow and leveling
- Fast turnaround
- UV resistant
- Good scratch and wear resistance
- Higher temperature resistance
- Good chemical resistance
- Hot tire stain resistant

## TYPICAL USES

- Manufacturing areas
- Aisles
- Lobbies
- Vehicle service areas
- Numerous other uses-Consult with Key Resin

## PHYSICAL PROPERTIES

Test Name	Method	Value
Color		Clear, Color Packs
VOC (Volatile Organic Content)	EPA Method 24	Refer to Individual Product Component Data Sheet
Adhesion to Concrete	ASTM D7234	300-400+ psi (Concrete Failure, varies by concrete strength)
Compressive Strength	ASTM C579	8,500 psi
Flexural Strength	ASTM C580	10,000 psi
Hardness, Shore D	ASTM D2240	75-80
Tensile Strength	ASTM C307	2,500 psi
Flammability	ASTM D635	Self Extinguishing
Abrasion Resistance	ASTM D4060, CS17 Wheel, 1000 cycles	32 mg
Impact Resistance	MIL-D-3134J	Withstands 16 ft-lbs without cracking, delamination or chipping
Resistance to Elevated Temperatures	MIL-D-3134J	No slip or flow at required temperature of 158°F
Slip Resistance	ASTM D2047	>0.6 Passes ADA recommendations

# KEY MMA HIGH-BUILD COATING

Technical Data Sheet



## APPLICATION

### SURFACE PREPARATION

Surface Preparation is the most critical portion of any successful resinous flooring system application. All substrates must be properly prepared and tested for moisture as outlined in **Key Resin Technical Bulletin #1**. If moisture testing confirms excessive levels of moisture, apply moisture mitigation system recommended by **Key Resin**. Work must be performed by experienced contractors. The **Key Resin Technical Service Department** is available to answer any questions.

### INSTALLATION

**KEY MMA HIGH-BUILD COATING** material components are mixed on site. Refer to the detailed installation instructions document and **Key Resin Technical Service**.

### CLEAN UP

Clean skin with soap and water. Tools and equipment should be cleaned with xylene or lacquer thinner. Consult Safety Data Sheet (SDS) for safety and health precautions.

## MAINTENANCE

**KEY #9522 MMA** is considered to be a low maintenance flooring solution. Certain textures and environments, however, require specific cleaning with bristled brushes. Due to the thermoplastic character of MMA resins, black marks can occur from fork lifts and tires skidding.

After completing the application of the **KEY MMA HIGH-BUILD COATING SYSTEM**, the installer should provide the owner with maintenance instructions. **KEY MMA HIGH-BUILD SYSTEMS** are easily cleaned with neutral soaps or detergents. Routine mechanical scrubbing using the appropriate pad is recommended for all surfaces having a slip resistant texture. Refer to **Key Resin Technical Bulletins #3 and #3-A** for additional recommendations.

## WARRANTY

**Key Resin Company** ("Key") warrants for a period of one (1) year that its products will be free of manufacturing defects and will be in conformity with published specifications when handled, stored, mixed, and applied in accordance with recommendations of Key. If any product fails to meet this warranty, the liability of Key will be limited to replacement of any non-conforming material if notice of such non-conformity is given to Key within (1) one year of delivery of materials. Key may in its discretion refund the price received by Key in lieu of replacing the material. No customer, distributor, or representative of Key is authorized to change or modify the published specifications of this warranty in any way. No one is authorized to make oral warranties on behalf of Key. In order to obtain replacement or refund the customer must provide written notice containing full details of the non-conformity. Key reserves the right to inspect the non-conforming material prior to replacement. EXCEPT FOR THE EXPRESSED WARRANTY STATED ABOVE, THERE ARE NO OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING WITHOUT LIMITATION, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR PURPOSE. KEY'S OBLIGATION SHALL NOT EXTEND BEYOND THE OBLIGATIONS EXPRESSLY UNDERTAKEN ABOVE AND KEY SHALL HAVE NO LIABILITY OR RESPONSIBILITY TO THE PURCHASER OR ANY THIRD PARTY FOR ANY LOSS, COST, EXPENSE, DAMAGE OR LIABILITY, WHETHER DIRECT OR INDIRECT, OR FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES.

## SYSTEM OPTIONS

- Mil thickness varied per project requirements
- KEY COLD TEMPERATURE ACCELERATOR

## TECHNICAL SERVICE

**Key Resin Company** provides services and consultations on material selection, specification, troubleshooting, and other information on the proper repair and protection of concrete surfaces. **Key Resin Sales/Technical Representatives** are available to assist. Telephone 888.943.4532 or visit [www.keyresin.com](http://www.keyresin.com).

## AVAILABILITY

**Key Resin** materials are available throughout the United States, Canada, China, and a number of other countries. Contact the **Key Resin Representative** in your area for details.

Rev 6/26/2020 v1.0

### CORPORATE OFFICE / EASTERN US / INTERNATIONAL

4050 Clough Woods Drive . Batavia, OH 45103  
513.943.4225 888.943.4532 [www.keyresin.com](http://www.keyresin.com)

### WESTERN US

4330 N. 43rd Avenue, Suite B4, Phoenix, AZ 85031  
602.523.9353