

KEY #520 EPOXY COATING

Product Data Sheet



DESCRIPTION

KEY #520 is a 100% solids, pigmented epoxy floor coating designed to provide high gloss, chemical resistant protection. **KEY #520** should be used wherever a high build, corrosive resistant, protective floor coating is required. It is essentially odorless and can be used in occupied areas. **KEY #520** provides a smooth high gloss finish or with added grit a textured finish. It is used as a finish coating for various **Key Resin Systems**.

KEY ADVANTAGES

- Meets VOC criteria for industrial maintenance coating
- Low odor for use in occupied areas
- Chemical and stain resistant
- Sanitary, seamless surface
- Slip resistant finish available
- Meets USDA requirements

KEY CONSIDERATIONS

- Substrate temperature must be a minimum of 50°F (Contact **Key Resin** for low temperature cure using **Key Cold Cure/Rapid Cure Hardener CCB**)
- Substrate must be free of dirt, waxes, curing agents, and other foreign materials
- Not recommended for immersion in oxidizing agents or mineral acids
- Concrete must be properly prepared

COLOR SELECTION

KEY #520 is available factory tinted in **Key Resin Standard Colors** and custom colors with lab approval, longer lead time and possible added cost.

COMPOSITION

100% solids epoxy, aliphatic amines, and fillers.

COVERAGE

KEY #520 will yield approximately 10-16 mils when spread at 100-160 ft² per gallon. Coverage rate varies by system. Do not apply less than 10 mils to achieve proper hiding power and leveling characteristics.

CURE/DRY TIME (Using Reg. Cure Hardener)

Working Life	30-35 min. @ 75°F
Dry to Touch	10-12 hrs @ 75°F
Recoat	12-16 hrs @ 75°F
Light Foot Traffic Service	24 hrs @ 75°F
Full Cure & Max. Resistance	5 Days

APPLICATION

SURFACE PREPARATION

Surface Preparation is the most critical portion of any successful resinous flooring system application. All substrates must be properly prepared as outlined in **Key Resin Technical Bulletin #1**. Work must be performed by trained or experienced contractors or maintenance personnel. The **Key Resin Technical Service Department** is available to answer any questions.

INSTALLATION

KEY #520 is typically spread with a squeegee and back-rolled with a medium or short nap roller. Care should be taken to minimize the entrapment of air caused by over-rolling.

CLEAN UP

Clean skin with soap and water. Tools and equipment should be cleaned with xylene or lacquer thinner. Consult Safety Data Sheet (SDS) for safety and health precautions.

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TECHNICAL DATA

Mixing Ratios	2 Parts A:1 Part RCB by Volume 2 Parts A:1 Part CCB by Volume
Solids Content	98% Solids by Volume
Volatile Organic Content (VOC) (EPA Method 24)	<100 g/L, compliant to Industrial Maintenance Coating VOC Rule 1113
Gloss, 60°	100-110
Weight/gal	11.5 lbs/gal, Mixed
Viscosity @ 75°F	950 cps

AVAILABILITY

Key Resin materials are available throughout the United States and a number of other countries. Contact the **Key Resin Representative** in your area for details.

TECHNICAL SERVICE

Key Resin Company provides services and consultations on material selection, specification, troubleshooting, and other information on the proper repair and protection of concrete surfaces. **Key Resin Sales/Technical Representatives** are available to assist you. Telephone 888.943.4532 or visit www.keyresin.com.

MAINTENANCE

After completing the application of **KEY #520**, the installer should provide the owner with maintenance instructions. **KEY #520** is easily cleaned with neutral soaps or detergents. Refer to **Key Resin Technical Bulletin #3** and **#3A** for additional recommendations.

WARRANTY

Key Resin Company ("Key") warrants for a period of one (1) year that its products will be free of manufacturing defects and will be in conformity with published specifications when handled, stored, mixed, and applied in accordance with recommendations of Key. If any product fails to meet this warranty, the liability of Key will be limited to replacement of any non-conforming material if notice of such non-conformity is given to Key within (1) one year of delivery of materials. Key may in its discretion refund the price received by Key in lieu of replacing the material. No customer, distributor, or representative of Key is authorized to change or modify the published specifications of this warranty in any way. No one is authorized to make oral warranties on behalf of Key. In order to obtain replacement or refund the customer must provide written notice containing full details of the non-conformity. Key reserves the right to inspect the non-conforming material prior to replacement. EXCEPT FOR THE EXPRESSED WARRANTY STATED ABOVE, THERE ARE NO OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING WITHOUT LIMITATION, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR PURPOSE. KEY'S OBLIGATION SHALL NOT EXTEND BEYOND THE OBLIGATIONS EXPRESSLY UNDERTAKEN ABOVE AND KEY SHALL HAVE NO LIABILITY OR RESPONSIBILITY TO THE PURCHASER OR ANY THIRD PARTY FOR ANY LOSS, COST, EXPENSE, DAMAGE OR LIABILITY, WHETHER DIRECT OR INDIRECT, OR FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES.

CHEMICAL RESISTANCE

REAGENT	RATING
Acetic Acid - 5%	L
Acetone	L
Ammonia Hydroxide - 38%	L
Beer	R
Bleach - 10%	L*
Brake Fluid	L
Citric Acid - 30%	L
Citric Acid - 40%	L
Crude Oil	R
Diesel Fuel	R
Ethylene Glycol	R
Fatty Acids	L
Gasoline	R
Hydrochloric Acid - 15%	R
Lactic Acid - 15%	R
Lactic Acid - 50%	L
Methyl Ethyl Ketone	L
Nitric Acid - 10%	L*
Orange Juice	R
Peroxide - 35%	L
Phosphoric Acid - 85%	L
Skydrol	L
Sodium Hydroxide - 50%	R
Sulfuric Acid - 20%	L*
Toluene	L
Urea	L
Vinegar	L
Xylene	L

R - Recommended for splash/spill service with daily cleanup.

L - Limited recommendation for 8 hours or less exposure time, requires more frequent cleanup, occasional spills only.

*May cause slight stain or discoloration depending on exposure time. Increase in exposure time increases the concentration and reactivity of the reagent.

Refer to Key Resin Chemical Resistance Guide for further information.

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CORPORATE OFFICE / EASTERN US / INTERNATIONAL

4050 Clough Woods Drive . Batavia, OH 45103
513.943.4225 888.943.4532 www.keyresin.com

WESTERN US

4330 N. 43rd Avenue, Suite B4, Phoenix, AZ 85031
602.523.9353